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Please amend the paragraph beginning on page 8, line 25 and ending on page 9, line 2 with the following rewritten paragraph:

--Even more specifically, the printing position of the first sheet member 5 fed out from the sheet of rolled form 50 by the feed-out belt 13 is detected by a detecting sensor as the printing position detecting means 10B immediately after the first sheet member 5 is fed out. Between the detecting sensor and the converging part C, it is basically considered that no variation of tension occurs and therefore, the printing position is not offset. Then, a difference between the printing position detected by the detecting sensor and the machine position detecting by the detecting sensor as the machine position detecting means 10A is computed at the computing unit 10C. And the speed of the feed-out belt 13 is increased/decreased such that errors are corrected by the difference.--

IN THE CLAIMS:

Please cancel claims 2 and 3 without prejudice to or disclaimer of the subject matter contained therein.

Please amend the claims as follows:



^{1. (}Amended) A method for continuously manufacturing a